

Apollo® 87A-F, 88A-F, and 88L-F Series ASME Class 600 flange ball valves are available in Stainless Steel, Carbon Steel and Low Temp Carbon Steel in sizes 1" to 8" (DN25 to DN200). Other alloys such as Alloy 20, Hastelloy, Duplex & Super Duplex, Nickel & Nickel-Copper alloys and Titanium are available upon request.

STANDARD FEATURES

- Cast, machined, assembled, and tested in U.S.A.
- Fully compliant to ASME B16.34 & API 608
- Two Position Locking Device (Valves 6" and smaller)
- Valves with PTFE Stem Seals will be Adjustable Chevron Style
- ISO 5211 Mounting Pad Bolt Pattern
- SS Balls & Stems Available in Carbon Steel Valves (Standard in Low Temp CS & SS Valves)
- Slot Vented Ball for Thermal Expansion
- Rated up to 150 psig Saturated Steam

Except where specifically noted all valves within this family of products include all

- Optional rating to 250 psig Saturated Steam (Requires the -24-80 Options or -38 Option)
- API 607 Fire Safe (Requires the -24-80 Options)
- Anti-static Grounded Ball and Stem
- Blow-out Proof Stem Design
- Cast Boss for Bleed / Drain Port
- Vacuum Service to 29 inches of Hg
- NACE MR0175 (2000) and MR0103 (2003) Compliance

STANDARD COMPLIANCE

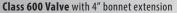
ASME B16.5 "Pipe Flanges and Flanged Fittings" ASME B16.10 "Face to Face Dimensions of Valves" ASME B16.34 "Valves - Flanged, Threaded, and Welding End" ASME B31.1 "Power Piping" ASME B31.3 "Chemical Plant and Petroleum Refinery Piping" ASME B31.8 "Gas Transmission and Distribution Piping Systems"

API 607 "Fire Test - Soft Seated Quarter Turn Valves"

API 608 "Ball Valves - Flanged, Threaded, and Welding End" MSS SP-25 "Standard Marking System for Valves" MSS SP-61 "Pressure Testing of Steel Valves" MSS SP-72 "Ball Valves with Flanged or Buttweld Ends" NSF-372 Drinking Water System Components - Lead Content NSF/ANSI 61 (2010) Section 8, Annex F & G

ASME CLASS 600 FLANGE VALVES





Stem Nut Lever & Grip

Gland Plate

Stop Screws

Body Joint Stud

Body Joint Nut Lock Washer



Class 600 Valve with Actuator

STANDARD MATERIALS LIST

87A-F

PART	MATERIAL	PART
Body	ASTM A351-CF8M	Stem Nut
Retainer	ASTM A351-CF8M	Lever & Gri
Ball	ASTM A351-CF8M or ASTM A276 Type 316	Gland Plat
item	ASTM A276 Type 316	Stops
eats	Defined by Selected Seat Suffix*	Lock Plate
Body Seals	Defined by Selected Seat Suffix*	Stop Screw
item Seals	Defined by Selected Seat Suffix*	Gland Plate
item Bearing	Defined by Selected Seat Suffix*	Body Joint
Frounding Spring	316 Stainless Steel	Body Joint
Packing Gland	ASTM A276 Type 316	Lock Wash
	- (5 1 1 (111111111111111111111111	

* -80 (Multiseal) | -90 (Devlon) | - 21 (UHMWPE) | -38 (PEEK)

See tech sheets for full product details

MATERIAL

ASTM A194 Grade 8 316 Stainless Steel w/ Vinyl Grip 316 Stainless Steel ASTM A276 Type 316 302 or 304 Stainless Steel 18-8 Stainless Steel ASTM A193-B8 Gland Plate Screws ASTM A193-B8 Grade B8M ASTM A194-Grade 8 302 or 304 Stainless Steel

88A-F

PART	MATERIAL
Body	ASTM A216-WCB
Retainer	ASTM A216-WCB
Ball	ASTM A216-WCB or ASTM A
Stem	ASTM A108
Balance of comp	onents will be the same as 87A-F I

Material List

88L-F

PART	MATERIA
Body	ASTM A352-LC
Retainer	ASTM A352-LC

ASTM A351-CF8M or ASTM A276 Type 316

ASTM A276 Type 316

Balance of components will be the same as 87A-F Material List

DIMENSIONS

SIZE	FACE to FACE	В	C	WT./LBS.	
1"	8.50"	N/A*	3.99"	13	
1.5"	9.50"	4.93"	5.03"	33	
2"	11.50"	6.82"	6.06"	53	
2.5"	13.00"	7.37"	6.63"	65	
3"	14.00"	8.34"	8.55"	101	
4"	17.00"	8.70"	11.20"	194	
6"	22.00"	13.25"	14.17"	500	
8"	26.00"	14.85"	N/A	920	
*1" valve is a unibody design					



SALES & CUSTOMER SERVICE:

Phone: (704) 841-6000

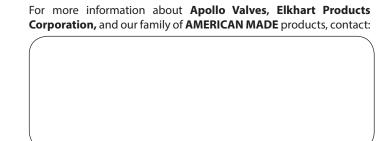
Fax: (704) 841-6020



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ASME B16.34



FULL PORT FLANGE VALVES

87A-F00 | 88A-F00 | 88L-F40